

Veneer package  
glue application



gluemaster



Veneer package fanning



fanningmaster



# gluemaster

The glue application machine, Gluemaster, applies the glue to both sides of the veneer package, in one pass, independent of veneer length.



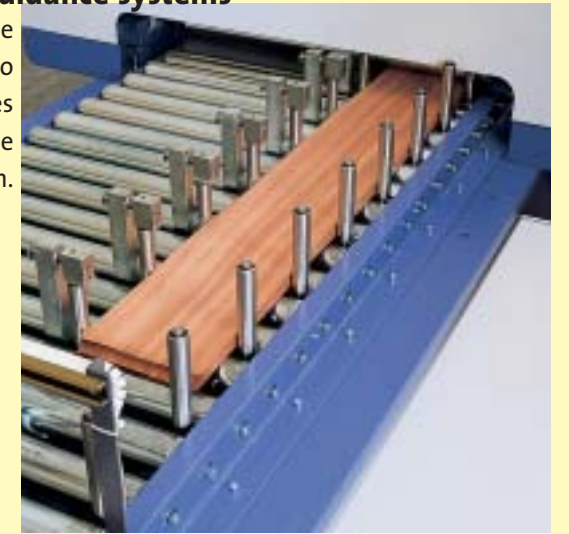
## Pressure rollers

During the glue application, the veneer packages are pressed uniformly by the pressure rollers. Thereby it is possible to glue even difficult veneers and avoid glue between the veneer strips.



## Guidance systems

Horizontal and vertical guide rollers position the veneer to guarantee that the packages do not move during the glue application.



## Glue application dosage

The metered dosage of the glue application is very easy to adjust. This guarantees a perfect glue joint even on different species or veneer thicknesses.



## Gluing unit

The accurately adjustable glue units guarantee a perfect glue application, essential for fully glued veneer joints. It can be used with all standard glues.



## Adjustment

Photocells control the alignment of the veneer package. After feeding the veneer packages, the photocell controlled adjustment will position the package automatically. Afterwards the feeding starts independently.



# fanningmaster

For fanning pre-glued veneer packages in longitudinal direction. Thereby ensuring the veneer strips do not stick together.

The Fanningmaster will be used normally in combination with the Gluemaster. Automatic production lines are a typical example.



Gluemaster and Fanningmaster at Interforest (Danzer Group) in Durham, Canada



Cutmaster and Gluemaster at REVASA S. A., Spain



Gluemaster and Fanningmaster at Fuprin, Swedwood Group (IKEA), Germany



## Outfeed

Directly after the glue application the veneer package will be fanned long and cross wise. This way it is possible to dry without manual interference and move forward automatically to the next production step.



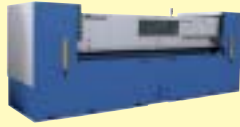
## Veneer package after fanning

The degree of fanning is adjustable. Now the veneer is ready for splicing or to be stacked without sticking together.



## Master Serie – Single solution or modular production line

cutmaster



Veneer double knife guillotine

gluemaster



Veneer glue application machine

fanningmaster



Veneer fanning station

splicemaster



Veneer longitudinal splicing machine

omnimaster



Glue application and longitudinal splicing machine

crossmaster

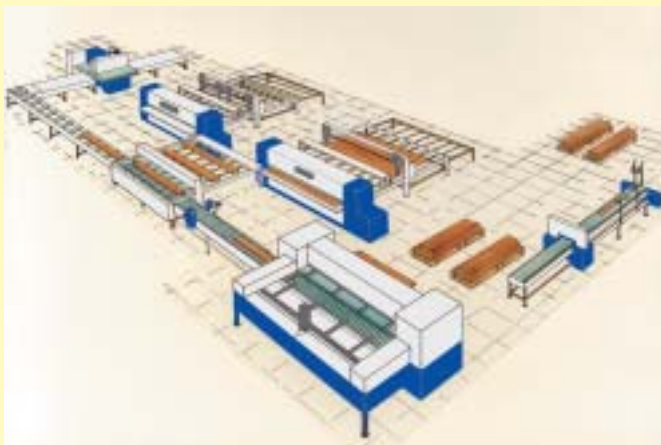


Veneer crossfeed splicing machine

edgemaster



Edge-strengthening and trimming machine



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